LINEMOUNT 30MM SCOPE MOUNT SPECIAL PURPOSE RIFLE, 2" CANTILEVER

NOTE: The screws on the base should be tightened to no more than 20" lbs. The screws on the rings should be tightened to no more than 16" lbs. Tightening them further than the recommended torque could damage the scope base!

Mounting Instructions

- 1) Before performing any kind of work on a firearm, make certain that the firearm is unloaded and pointed in a safe direction.
- 2) For additional certainty that the screws will not shake loose during heavy operational use, some kind of removable thread-locking compound is recommended to be placed on all screws prior to insertion.
- 3) Loosen the four screws at the base of the scope mount.
- 4) Choose a location on the picatinny rail that provides a comfortable amount of eye relief while also providing maximum stability to the scope mount.
- 5) Place the mount on the rail and, while providing slight forward pressure on the scope



mount, lightly tighten screws #1 and #4 so that the rail is stable and square with the base, then lightly tighten screws #2 and #3 (see image left). After you have verified that it is square, fully tighten all four screws, using the same alternating order. **The screws on the base should be tightened to no more than 20'' lbs.**

6) Remove the screws on the rings and place your 30mm scope into the mount. Square up the scope reticle and adjust for proper eye relief.



7) Lightly tighten screws in the order #1, #2, #3 and #4 (see image left), then #5, #6, #7, #8. Verify that the scope reticle is square and eye relief is correct.

8) Tighten screws in the same order as step 7. The screws on the rings should be tightened to no more than 16" lbs.