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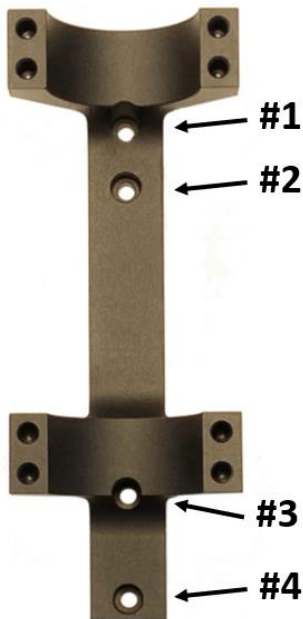
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INSTRUCTIONS: SCOPE MOUNT, RUGER® 10/22® PRO 22R – 30MM

## LINEMOUNT PRO 22R 30MM RUGER® 10/22® SCOPE MOUNT

**NOTE: The screws on the base should be tightened to no more than 14 inch-lbs. The screws on the rings should be tightened to no more than 16 inch-lbs. Tightening them above the recommended torque force could damage the receiver or the scope mount!**

- 1) Before performing any kind of work on a firearm, make certain that the firearm is unloaded and pointed in a safe direction. Place the rifle in a secure platform where it can be comfortably and safely worked on.
- 2) Remove the four plug screws at the top of the 10/22® rifle receiver.
- 3) Remove all eight screws from the rings of the scope mount and set the screws and ring tops in a secure area. Note that the screws for the rings (thread size #8-40) are not compatible with the screws for the top of the 10/22® receiver (thread size #6-48). Be careful not to mix them up!



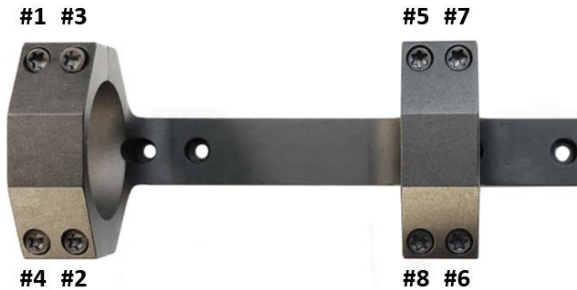
- 4) For additional certainty that the screws will not shake loose during heavy operational use, some kind of removable thread-locking compound is recommended to be placed on the ring screws prior to insertion. We do not recommend placing thread-locking compound in the receiver screws as the compound could leak into the receiver and cause cycling problems. Align the mounting holes on the scope mount base with the scope mount holes on the top of the 10/22 receiver. Because of how the scope mount holes are patterned, there is only one direction that the scope mount can be mounted. If the holes do not align properly, you may be attempting to install the mount backwards.

- 5) Find the small bag containing four torx screws and carefully place the screws into the top of the scope mount after it is aligned with the top of the receiver holes. Lightly tighten screws #2 and #3, then lightly tighten screws #1 and #4 (see image left with numbered screw holes). After you have verified that all screws are partially threaded into the receiver, tighten all four screws, using the same alternating order. **The screws on the base should be tightened to no more than 14 inch-lbs.**

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- 6) Place your scope into the mount so that the main scope adjustment knobs are directly between the two scope rings. Square up the scope reticle and adjust for proper eye relief. The PRO22R allows for a small amount of adjustment in eye relief, by moving the scope slightly forward or backward within the rings.



- 7) Lightly tighten screws in the order #1, #2, #3 and #4 (see image left), then #5, #6, #7, #8. Verify that the scope reticle is square and eye relief is correct.
- 8) Tighten screws in the same order as step 7. **The screws on the rings should be tightened to no more than 16 inch-lbs.**

### Correctly-mounted scope mount and scope

